



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-133
Job Sheet 173270



Part No: PB67-43001-133

Job Qty: 5 ea

Part Name: Clevis



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP A 05.08.26 New issue KJ/JLM IPP Rev:B Now on Doosan Lathe 08-06-25 JLM Verified :EC
IPP REV:C 16.11.22 DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/7/18	0.00	0.00	Start Up Machining-4		<i>18/04/05</i>
100	CNC Lathe	5 pcs		4/7/18	0.00	2.29	Doosan		<i>18/04/05</i>
110	QC	5 pcs		4/7/18	0.00	0.00	QC2 Machining-4		<i>18/04/05</i>
120	QC	5 pcs		4/7/18	0.00	0.00	QC8 Machining-4		<i>18-04-05</i>
130	HandFinish	5 pcs		4/9/18	0.00	0.27	HandFinish1		<i>SA 18-04-06</i>
140	QC	5 pcs		4/9/18	0.00	0.00	QC7-5		<i>38</i>
150	Packaging	5 pcs		4/9/18	0.00	0.00	Packaging3-2		<i>18-04-10</i>
160	QC21-SA	5 Ea		4/9/18	0.00	0.00	QC21		<i>21</i>

Part Op 100 - 1- Turn as per Folio FA Rev: _____ Dwg B67-43001-1 Rev: _____ 2-Deburr per dwg B67-43001-1

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

140 - QC7-Inspect Chemical Conversion Coat

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

APR 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	.7915 ft (.1583 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	1	42	0

Part Specifications

Specifications could not be found.

Plex 2/27/18 1:16 PM Dart.Gagnon.Michelle



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Container No: S058509



Part: PB67-43001-133

Job No: 173270

Serial No/Batch: S058509

Revision: E

Inspector:

Date: 04/05/18